

Accordia-Fold[®] Drapery System

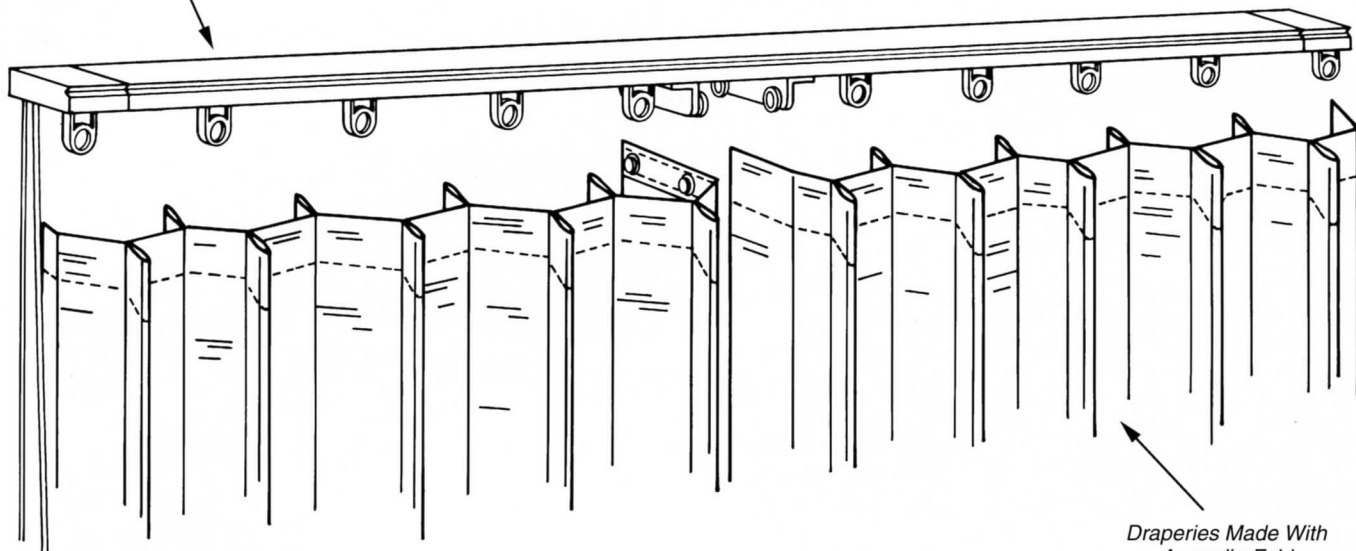


Fabrication Guide
Effective November 1, 1999

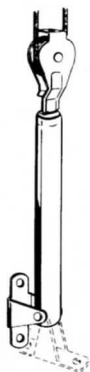
Kirsch
We Do Windows.[®]

Kirsch Accordia-Fold

Series 93001
Architrac®



Draperies Made With
Accordia-Fold



The Kirsch Accordia-Fold drapery system consists of flat hemmed fabric panels, equipped with lengths of a nylon snap-tape on the headings, which are pleated (single-fold, front and back) to give naturally hanging, uniformly pleated draperies with minimum stackback. The snap-tapes are to be used in combination with special snap-tab carriers which fit Kirsch No. 94000, 93001 and 93501 Series dual channel corded Architrac; and 9046, 94003, 94004, 94005 and 94008 baton draw systems.

How Does Accordia-Fold Differ From Pinch-Pleated Draperies?

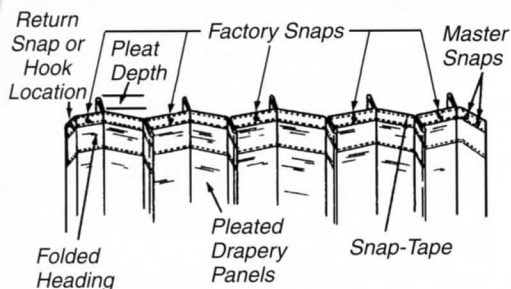
1. Snaps rather than hooks are used to attach draperies to carriers.
2. Fabric widths and pleat spacings are determined exactly by the spacings of the snaps in the snap-tape. Accordia-Fold fabrication charts give exact fabric width requirements.
(Note: These requirements may vary slightly from those methods used in determining standard drapery yardage.)
3. Accordia-Fold draperies have twice as many pleats, but eliminate pinch pleating. Fabric requirements for fullness desired are basically the same. However, the fabric is fold-pleated front and back rather than pinch-pleated front only.
4. Finished draperies using Accordia-Fold tape have the same, perfectly tailored appearance, front and back.

How Does The Accordia-Fold Pleating System Work?

First, flat fabric panels are hemmed to specified widths. Then, the snap-tape (in exact length based on Kirsch Accordia-Fold charts) is sewn to the panel heading. Single fold pleats are then formed and stitched, front and back, on guide printed marks on tape.

The finished drapery panels are attached to the track by simply joining the snaps on the tape with the snaps on the carriers.

Kirsch Accordia-Fold



Flat hemmed panels are single pleated front and back and attached to Architrac track (Series 93001, 93501 or 94001) with snaps and snap-tape, sew-on tabs or sew-on pleaters. Uniformly pleated panels have minimum stackback. For 9046, 94003, 94004, 94005 or 94008 Baton Draw, refer to SP209 fabrication guide.

Fullness and Coverage

Fabric widths and pleat spacings are determined by the distance between snaps, tabs or pleaters. Charts provide exact fabric width requirements. Interpretation of fullness varies. Be sure to use charts when estimating and quoting fabric.

Fullness on charts is an exact percentage related to coverage. **Additional fabric is included for returns, overlaps, shrinkage, etc.**

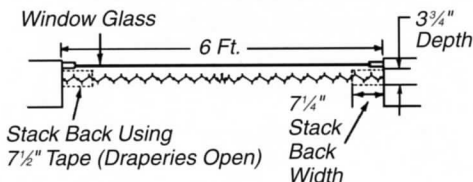
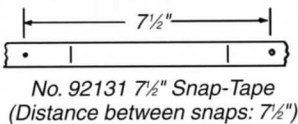
Example: A 45" - 48" coverage, using 100% fullness, calls for 110½" flat hemmed panel. Some workrooms requiring 100% fullness double the desired coverage and add to the nearest half or full width. This can vary from Accordia-fold requirements.

Allowances

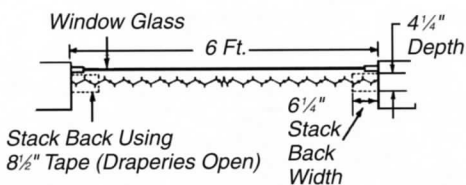
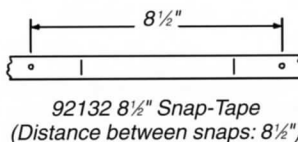
Maximum tape shrinkage 3%
 Pleat depth stitch variance ± 1/16"
 Slack (maximum coverage) 2"-4"

Snap Tape

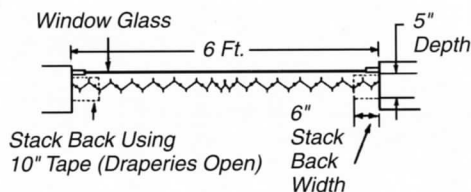
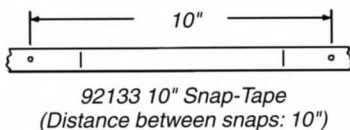
Spacing between snaps determines drapery stack back depth. The less stack, the more stack depth.



7½" tape: Gives 3¾" stack depth. Use for short or under-draperies. Do not use with stiff or bulky fabric.



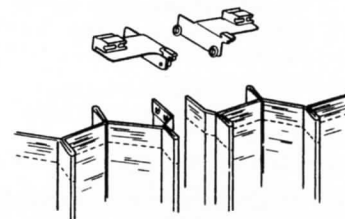
8½" tape: Gives 4¼" stack depth. Use for draperies up to 8'.



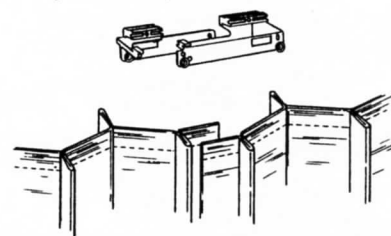
10" tape: Gives 5" stack depth. Use for bulky fabrics and lengths over 8'.

Master Carriers For Cord Traverse

Master carriers must be selected before fabrication.

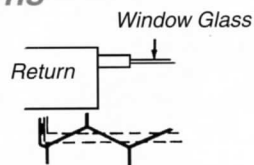


Butt masters: Panels butt without "flat" center area when closed. Use when privacy is not required.

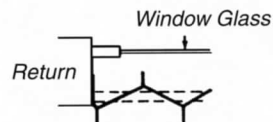


Overlap masters: Panels overlap assuring privacy.

Returns*

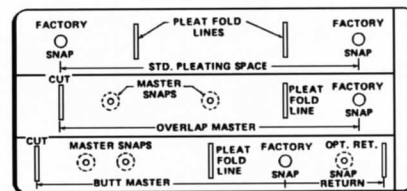


Exposed: A return snap is attached to track, wall or ceiling, and to the end of snap tape.



Inside: No return snap is needed. Panel folds back against wall. Hooks recommended for returns.

*Architrac® uses pin-on hook for return to wall.

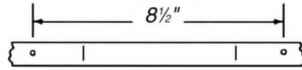
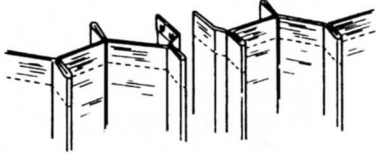


Templates

A template is specified on each chart. Use to mark location of master carriers and return snaps on snap tape, pleaters or sew-on carriers.

Kirsch Accordia-Fold

Chart 2: No. 92132 8½" Snap-Tape with Butt Master Carriers



Snap-Tape No. 92132
Butt Master Carriers
Template No. 92932

No. of Full Spaces	Fabric Width Hemmed	PLEATED PANEL COVERAGE				Stack Back Widths		No. of Carriers Required
		120% Fullness	100% Fullness	80% Fullness	40% Fullness	Std. Snap Carrier	Front Load Carriers	
		Pleat Depth						
1½"	1"	¾"	⅝"					
3	34	10-12	12-14	14-16	16-19	3¼	5½	4
4	42½	13-15	15-18	17-19	20-25	4¼	5½	5
5	51	16-18	19-21	20-23	26-31	4½	5½	6
6	59½	19-22	22-25	24-28	32-36	5	5½	7
7	68	23-25	26-29	29-32	37-41	5½	6	8
8	76½	26-28	30-33	33-37	42-46	6	6½	9
9	85	29-31	34-37	38-41	47-52	6¼	7	10
10	93½	32-35	38-40	42-45	53-58	6¼	7¼	11
11	102	36-38	41-44	46-50	59-64	7¼	8½	12
12	110½	39-42	45-48	51-54	65-69	7¼	8¾	13
13	119	43-45	49-52	55-58	70-75	8	9¼	14
14	127½	46-49	53-56	59-63	76-80	8½	9¾	15
15	136	50-53	57-60	64-67	81-86	9	10	16
16	144½	54-56	61-64	68-72	87-92	9½	11½	17
17	153	57-59	65-68	73-77	93-98	9¾	11	18
18	161½	60-63	69-72	78-81	99-104	10¼	12	19
19	170	64-67	73-76	82-86	105-109	10¾	12½	20
20	178½	68-70	77-80	87-90	110-115	11¼	13¼	21
21	187	71-74	81-85	91-95	116-120	11½	13¾	22
22	195½	75-78	86-89	96-100	121-126	12	14½	23
23	204	79-81	90-93	101-104	127-132	12½	15	24
24	212½	82-85	94-97	105-108	133-138	13	15¾	25
25	221	86-89	98-101	109-113	139-144	13¼	16¾	26
26	229½	90-92	102-105	114-117	145-150	13½	17	27
27	238	93-96	106-109	118-122	151-156	14	17½	28
28	246½	97-99	110-113	123-127	157-162	14½	18½	29
29	255	100-103	114-117	128-132	163-168	15	18¾	30
30	263½	104-107	118-121	133-136	169-174	15¼	19¼	31
31	272	108-110	122-125	137-141	175-180	15¾	19¾	32
32	280½	111-113	126-129	142-145	181-185	16	20½	33
33	289	114-117	130-133	146-150	186-191	16½	21	34
34	297½	118-121	134-137	151-154	192-197	17	21¾	35
35	306	122-125	138-141	155-159	198-212	17½	22¾	36
36	314½	126-128	142-146	160-164	213-218	18	22¾	37
37	323	129-132	147-150	165-169	219-224	18¼	23¼	38
38	331½	133-136	151-154	170-173	225-229	18¾	23¾	39

No. of Full Spaces	Fabric Width Hemmed	PLEATED PANEL COVERAGE				Stack Back Widths		No. of Carriers Required
		120% Fullness	100% Fullness	80% Fullness	40% Fullness	Std. Snap Carrier	Front Load Carriers	
		Pleat Depth						
1½"	1"	¾"	⅝"					
39	340	137-139	155-158	174-178	230-235	19¼	24¼	40
40	348½	140-142	159-163	179-182	236-240	19¼	25	41
41	357	143-146	164-167	183-187		20	25¾	42
42	365½	147-150	168-171	188-191		20½	26¼	43
43	374	151-154	172-175	192-196		21	26¾	44
44	382½	155-157	176-179	197-201		21½	27½	45
45	391	158-161	180-183	202-205		22	28	46
46	399½	162-165	184-187	206-210		22¼	28½	47
47	408	166-169	188-191	211-214		22¾	29¼	48
48	416½	170-172	192-196	215-219		23¼	29¾	49
49	425	173-175	197-200	220-224		23¾	30¾	50
50	433½	176-179	201-204	225-229		24	30¾	51
51	442	180-183	205-208	230-233		24½	31½	52
52	450½	184-186	209-213	234-238		25	32	53
53	459	187-190	214-217	239-240		25½	32¾	54
54	467½	191-194	218-221			26	33¾	55
55	476	195-197	222-225			26½	33¾	56
56	484½	198-201	226-229			27	34¾	57
57	493	202-205	230-233			27½	35	58
58	501½	206-209	234-237			28	35½	59
59	510	210-212	238-240			28¼	36	60
60	518½	213-215				28¾	36¾	61
61	527	216-219				29¼	37¼	62
62	535½	220-223				29¾	37¾	63
63	544	224-226				30	38½	64
64	552½	227-230				30½	39	65
65	561	231-234				31	39½	66
66	569½	235-237				31½	40	67
67	578	238-240				32	40¾	68

Note: If stiff or springy fabrics are used or treatment is hand or baton draw, increase pleated panel requirement by dropping down one space on charts.

Standard snap carriers are used in Series 94000 tracks. Front load carriers are used in Series 93000 and 93500 tracks.

